



## PRESS BRAKE OPERATOR

Summary- Under the supervision of the Processing Manager, this position primarily operates and maintains a 750-ton Press Brake, 230-ton Press Brake with a range in material thickness from 18gauge through 1-1/4 plate. Also responsible for operating the Plate Roll, Pinch Roll, Shear, and all related tools/tooling and equipment. This position may also perform other production activities, including but not limited to supporting the production team by helping within the Processing Department, receive training on other equipment in other departments, as well as cleaning and maintaining equipment and the shop floor.

Shift- This opening is for a 1<sup>st</sup> shift position. Monday through Friday during business hours of 06:30am to 03:00pm.

### Daily Job Activities:

- Select and set up correct Die configuration for material type, thickness, bend radius, bend degree, and leg length.
- Check that part is correct to the drawing prior to running through the equipment.
- Perform prescribed preventative maintenance on machines and equipment as required.
- Perform all dimensional inspections.
- Detect and report defective materials or questionable conditions.
- Must be able to operate with minimal supervision once trained by following work instructions and Standard Operating Procedures.
- Always wear proper safety equipment and comply with company safety rules.
- Make a positive contribution to maintaining a workplace that is healthy, safe, neat, and tidy.

### Competencies

- Initiative.
- Thoroughness.
- Manufacturing mindset of urgency and quality.
- Time Management.
- Communication Proficiency.
- Ability to use hand tools.
- Flexibility, dependability, and attention to detail.
- Work in a fast-paced environment with fast changing priorities.

Required Minimum Experience- Must have prior Press Brake experience! Ability to read and interpret blueprints. Ability to use/read tape measures. Ability to comprehend and follow verbal and written instructions. Proficient using a PC in a Windows environment. Simple shop math.

Preferred Education and Experience- Experience with Cincinnati Press Brakes forming materials over ½" thick as well as sheet metal experience. Two or more year of related shop experience, preferably in a steel fabrication environment.